

Inspection Output (IOR)

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Inspection Information

Inspection Name	7824-NOURYON(Akzo)-PA	Operator(s)	NOURYON PULP AND PERFORMANCE CHEMICALS LLC (32358)	Plan Submitted	01/10/2019
Status	PLANNED	Lead	Lex Vinsel	Plan Approval	01/11/2019 by Joe Subsit
Start Year	2019	Supervisor	Joe Subsit	All Activity Start	01/16/2019
System Type	GT	Director	Sean Mayo	All Activity End	01/17/2019
Protocol Set ID	GT.2018.02			Inspection Submitted	--
				Inspection Approval	--

Inspection Summary

Inspection Scope and Summary

Akzo Nobel operates 0.45 miles of 8" PE pipeline. The pipeline transports unodorized hydrogen gas from Akzo Nobel's chemical plant to JR Simplot's boiler.

visited and Total AFOD

< 2 AFOD >

Summary of Significant Findings

(DO NOT Discuss Enforcement options)

<No significant findings during this inspection.>

Primary Operator contacts and/or participants

Lind Bingham NOURYON (Akzo) HSE & S Manager 509-764-1502

Bob Cosentino Cosentino Consultants Primary Contact 360-200-4959

Operator executive contact and mailing address for any official correspondence

Lind Bingham NOURYON (Akzo) HSE & S Manager 509-764-1502

NOURYON

2701 Road N NE

Moses Lake, WA 98837

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Scope (Assets)

#	Short Label	Long Label	Asset Type	Asset IDs	Excluded Topics	Planned	Required	Inspected	Total %	Required Complete
1.	86235 (1852)	NOURYON(Akzo Nobel)	unit	86235	Storage Fields Bottle/Pipe - Holders Vault Service Line Offshore GOM OCS Cast or Ductile Iron CDA AMAOP Abandoned Copper Pipe Aluminum pipe Plastic pipe	27	27	27	100.0%	

1. Percent completion excludes unanswered questions planned as "always observe".

Plans

#	Plan Assets	Focus Directives	Involved Groups/Subgroups	Qst Type(s)	Extent	Notes
1.	86235 (1852)	n/a	PD.RW, PD.PA.ASSETS.P, PD.PA.MESSAGEFREQUENCY.R, PD.PA.LANGUAGE.P, PD.PA.LANGUAGE.R, PD.PA.EVALPLAN.P, PD.PA.EVALIMPL.R, PD.PA.AUDITMETHODS.R, PD.PA.PROGRAMIMPROVE.R, PD.PA.EVALEFFECTIVENESS.R, PD.PA.MEASUREOUTREACH.R, PD.PA.AUDIENCEID.P, PD.PA.MEASUREUNDERSTANDABILITY.R, PD.PA.MEASUREBEHAVIOR.R, PD.PA.MEASUREBOTTOM.R, PD.PA.CHANGES.R, PD.PA.MGMTSUPPORT.P, PD.PA.PROGRAM.P, PD.PA.AUDIENCEID.R, PD.PA.MESSAGES.P, PD.PA.SUPPLEMENTAL.P, PD.PA.EDUCATE.R, PD.PA.LOCATIONMESSAGE.R	P, R, O, S	Detail	

Plan Implementations

Activity #	Name	SMART Act#	Start Date	End Date	Focus Directives	Involved Groups/Subgroups	Qst Assets	Type(s)	Planned	Required	Inspected	Total %	Required Complete
1.	Nouryon PA	--	01/16/2019	01/18/2019	n/a	PD.PA, PD.RW	all assets	all types	27	27	27	100.0%	

1. Since questions may be implemented in multiple activities, but answered only once, questions may be represented more than once in this table.

2. Percent completion excludes unanswered questions planned as "always observe".

Forms

No.	Entity	Form Name	Status	Date Completed	Activity Name	Asset
1.	Attendance List	Nouryon PA	COMPLETED	02/19/2019	Nouryon PA	86235 (1852)

Results (Unsat, Concern values, 0 results)

This inspection has no matching Results.

Report Parameters: Results: Unsat, Concern

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